

# Technical Data Sheet



## RLT-RX104 Silicone Emulsion

### DESCRIPTION:

RX104 is a 50% solid content modified silicone oil with stable quality, the color is milk white and light blue, it can be stored for longer than 2 years without layering.

RX104 is widely used for die casting release agent. It is superior to conventional silicone fluids when the finished parts are subsequently to be painted, printed, coated or bonded. An outstanding release effect is even obtained when extremely small amounts of the release agent are used. The result is an easy, accurate reproduction of every surface detail of the molded article. RX104 exhibits excellent film forming properties.

RX104 is suitable for the production of release agents with temperature resistance 220-350°C.

### PRODUCT DATA

Typical general characteristics	Inspection Method	Value
Appearance		clear, colorless to yellowish
Viscosity, kinematic at 25 °C		900 - 1500 mm <sup>2</sup> /s
Viscosity, dynamic at 25 °C		800 - 1400 mPa.s
Refractive index at 25 °C		approx. 1.4640
Density at 25 °C	DIN 51757	0.912 g/cm <sup>3</sup>
Volatility	5 g / 2 h / 230 °C	< 1.5 %

### PRODUCT FEATURE

1. Excellent performance of lubricity.
2. Does not affect post-processing performance (such as Painting, electroplating, printing) of castings.
3. Excellent resistance to high temperature, no residues, no smoke on the die and molded part.

### APPLICATIONS

It can be used in many kinds of metal die casting, such as Aluminum, Magnesium, Zinc alloy die casting. It is especially suitable for applications with high die temperatures and for the production of big, heavy and complicated parts.

### PACKING SIZE

To be packed in plastic barrel of 20kg, 200kg, 1000IBC